



# Universal Hydraulic Oil Cooler

Owner's Manual  
(Originating w/Serial Number 50-1183)

Model Number: \_\_\_\_\_  
Serial Number: \_\_\_\_\_  
Date of Purchase: \_\_\_\_\_





# LOFTNESS SPECIALIZED EQUIPMENT, INC.

## LIMITED WARRANTY POLICY

The limited warranty policy begins upon delivery of the unit to the original customers.

The following Loftness products have a two (2) year limited warranty;

XLB10 Grain Bag Loader, Battle Ax L-series Skid Steer, Battle Ax S-series Skid Steer, Battle Ax H-series Skid Steer, Battle Ax Excavator 20-series, Battle Ax Excavator 30-series, Battle Ax Excavator 40-series, Battle Ax Excavator 50-series, Battle Ax Extreme, Bad Ax Skid Steer, Timber Ax Skid Steer, Stump Ax, BT20, Kwik Cut.

All other Loftness products have a one (1) year limited warranty.

If any Loftness product is used as rental or leased equipment the limited warranty period is for only 30 days from the delivery date to the original customers.

Loftness Specialized Equipment, hereinafter referred to as LOFTNESS, a manufacturer of quality machinery since 1956, warrants new LOFTNESS machinery and/or attachments at the time of delivery to the original purchaser, to be free from defects in material and workmanship when properly set up and operated in accordance with the recommendations set forth in the LOFTNESS Operator's Manual.

LOFTNESS' liability for any defect with respect to accepted goods shall be limited to repairing the goods at an authorized dealer or other LOFTNESS designated location, or replacing them as LOFTNESS shall elect. The above shall be in accordance with LOFTNESS warranty adjustment policies.

### WARRANTY REQUIREMENTS

**Warranty registration form must be filled out and returned to Loftness Specialized Equipment to validate all warranty claims.**

To receive a warranty claim, a return authorization from LOFTNESS must be obtained. The failed part may then be returned in an untampered status. This warranty does not include freight or delivery charges incurred when returning machinery for servicing. Dealer mileage, service calls and pick-up/delivery charges are the customer's responsibility.

### LIMITATIONS OF WARRANTY

LOFTNESS products are designed to provide years of dependable service when proper use and maintenance is adhered to. The potential for misuse in many applications exists; therefore, a limited warranty is provided as follows.

This warranty shall not apply to any machine or attachment which shall have been repaired or altered outside the LOFTNESS factory or authorized LOFTNESS dealership or in any way so as in LOFTNESS' judgment, to affect its stability or reliability, nor which has been subject to misuse, negligence or accident, nor to any machine or attachment which shall not have been operated in accordance with LOFTNESS' printed instructions or beyond the company recommended machine rated capacity. LOFTNESS may elect to have an area representative evaluate the condition of the machine before warranty is considered.

In addition, this limited warranty provides no coverage for general wear or maintenance items, misuse, environmental conditions and/or contamination for which they were not designed or not intended, including but not limited to the following items;

Use of machine beyond its rated capacity, Conveyors, Improper knife replacement, Auger wear, Missing knives, Saw blades, Striking foreign objects, Brakes and brake pads, Lack of lubrication, Tires, Failures caused by running in an "out-of-balance" condition, Hydraulic hoses damaged by being caught in "pinch points" or by moving parts, and Damage caused by excessive force from the power unit.

### EXCLUSIONS OF WARRANTY

Except as otherwise expressly stated herein, LOFTNESS makes no representation or warranty of any kind, expressed or implied. **The implied warranty of merchantability and fitness for a particular purpose are excluded from this limited warranty.** The remedies set forth in this warranty are the only remedies available to any person under this warranty. LOFTNESS shall have no liability to any person for incidental, consequential or special damages of any description, whether arising out of express or implied warranty or any other contract, negligence, or other tort or otherwise. This exclusion of consequential, incidental and special damages is independent from and shall survive any finding that the exclusive remedy failed of its essential purpose. Upon purchase, the buyer assumes all liability, all personal injury and property damage resulting from the handling, possession or use of the goods by the buyer.

No agent, employee or representative of LOFTNESS has any authority to bind LOFTNESS to any affirmation, representation or warranty concerning its machinery and/or attachments except as specifically set forth herein. (August 2023)

**LOFTNESS** ™

# Table of Contents

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## Warranty

### Table of Contents

#### Introduction

Owner Information . . . . .	7
Warranty Policy . . . . .	7
Serial Number Location . . . . .	7

#### Safety Instructions

Safety First . . . . .	9
Owner's Responsibility . . . . .	9
Safety Rules . . . . .	10
Hydraulic Safety . . . . .	11
California Proposition 65 Warning . . . . .	11
Safety Decal Locations . . . . .	11

#### Set-up Instructions

Installation Introduction . . . . .	13
Mounting the Oil Cooler . . . . .	13
Choosing a Location for the Oil Cooler . . . . .	13
Designing a Mounting Bracket . . . . .	14
Checking Loader Arm Clearance . . . . .	14
Connecting the Hydraulics . . . . .	14
Loftness Cooler Position Schematic . . . . .	15
Loftness Cooler Position Schematic (Wire Harness N68127) . . . . .	16
Fan Control Box Configuration . . . . .	17
Hydraulic Hose Specifications . . . . .	18
Hydraulic Fitting Specifications . . . . .	18
Connecting the Hydraulic Hoses . . . . .	18
Check and Verify Fan Operation . . . . .	19
To Check Fan . . . . .	19
Check Clearances, Hardware & Hydraulic Connections . . . . .	19

#### Maintenance

Cleaning the Cooler . . . . .	21
Maintenance Schedule . . . . .	22

#### Parts Identification

Oil Cooler . . . . .	24
Cooler Core; Hydraulics . . . . .	26
Covers; Electrical . . . . .	27
Fan, Perma-Cool Cooler with Duetsch Connector (212342) . . . . .	28
Relay Fan Control Box (206027) . . . . .	29
Adjustable Leg Kit (206362) - Optional . . . . .	30
Machine Decals and Signs . . . . .	31

#### Appendix

Dimensional Drawings . . . . .	33
Torque Specifications . . . . .	34
Inches Hardware and Lock Nuts . . . . .	34
Metric Hardware and Lock Nuts . . . . .	35



## Owner Information

Thank you for your decision to purchase a Universal Hydraulic Oil Cooler 150,000 BTU kit, attached to a skid-steer, from Loftness. It has been designed to provide years of profitable and dependable service. To ensure maximum performance of your Oil Cooler, it is mandatory that you thoroughly study the owner's manual and follow its recommendations. Proper operation and maintenance are essential to maintain and maximize the life of the machine and to prevent damage or injury.

The Loftness Universal Hydraulic Oil Cooler and protective box were designed to be used where more hydraulic cooling is needed in mobile equipment. With a little ingenuity, the universal cooler can be adapted to a variety of applications.

There are three basic steps to installing the Loftness Universal Oil Cooler:

- A. Physically mounting the cooler and protective box to the machine.
- B. Connecting the cooler inlet and outlet ports to the proper location in the hydraulic system.
- C. Wiring the fan to the electrical system.

This guide is designed to help you connect the Loftness Universal Oil Cooler to your machine.

You will need to know a little information about your machine's hydraulic and electrical systems. Most of the information can be obtained with observation. The operator's manual is another source of information along with the help of your local dealer.

Operate and maintain this unit in a safe manner and in accordance with all applicable local, state, and federal codes, regulations and/or laws, and in compliance with on-product labeling and these instructions.

Make sure that all personnel have read this owner's manual and thoroughly understand safe and correct operating, installation and maintenance procedures.

Continuous improvement and advancement of Loftness products may result in changes to your equipment that may not be reflected in this publication. Loftness reserves the right to make product improvements to the machine at any time. Although great care has been taken to ensure the accuracy of this publication, Loftness does not assume any liability for errors or omissions.

It is the owner's responsibility to fulfill all warranty obligations so as not to void the warranties. The warranty section at the beginning of this manual outlines the warranty policy of Loftness.

## Warranty Policy

Be sure to read and understand the Warranty Policy at the beginning of this manual. It is also important that you fill out the Warranty Registration form(s) completely and return to Loftness so as not to void the warranty.

## Serial Number Location



The serial number tag (1) is located just below the outlet port on the rear of the oil cooler. It is also stamped (2) on the cooler box to the left of the serial number tag.

Always use your model and serial number when requesting information or when ordering parts.



## Safety First

Accidents can be prevented by recognizing the causes or hazards before an accident occurs and doing something about them. Regardless of the care used in the design and construction of this machine, there are some areas that cannot be safeguarded without interfering with accessibility and efficient operation.

	<b>Safety Alert Symbol</b> <p>This message alert symbol identifies important safety messages on the machine and in the owner's manual. When you see this symbol, be alert to the possibility of personal injury and carefully read the message that follows.</p>
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In the owner's manual and on decals used on the machine the words **DANGER, WARNING, CAUTION, IMPORTANT, and NOTE** are used to indicate the following:

**DANGER:** This word warns of immediate hazards which, if not avoided, will result in severe personal injury or death. The color associated with Danger is RED.

**WARNING:** This word refers to a potentially hazardous situation which, if not avoided, could result in severe personal injury or death. The color associated with Warning is ORANGE.

**CAUTION:** This word refers to a potentially hazardous or unsafe situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices. The color associated with Caution is YELLOW.

**IMPORTANT:** Highlights information that must be heeded.

**NOTE:** A reminder of other related information that needs to be considered.

If Safety Decals on this machine are ISO two panel pictorial, decals are defined as follows:

- The first panel indicates the nature of the hazard.
- The second panel indicates the appropriate avoidance of the hazard.
- Background color is YELLOW.
- Prohibition symbols such as   and  if used, are RED.

**Be certain all machine operators are aware of the dangers indicated by safety decals applied to the machine, and be certain they follow all safety decal instructions. Contact Loftness for safety decal replacement.**

**Loftness cannot anticipate every possible circumstance that may involve a potential hazard. The warnings in this owner's manual are not all inclusive.**

## Owner's Responsibility

Because of the potential safety hazard to eyes from hydraulic leaks and/or flying debris, **"USE OF PROTECTIVE EYEWEAR IS ABSOLUTELY MANDATORY"** for operator and others in the work area.

Due to the possible danger of flying debris, it is **ABSOLUTELY MANDATORY that IMPACT RESISTANT SHIELDING** be provided on the power unit to protect the operator. The owner is responsible for providing the operator protection devices on the power unit.

Flying debris can gather on the skid-steer and needs to be cleaned off, especially around the radiator and oil cooler screens, engine compartment and exhaust areas. Periodic cleaning will help prevent the possibility of fire.

Make sure that all personnel have read this owner's manual, and thoroughly understand safe and correct installation, operation, and maintenance procedures.

Operate, install, and maintain this unit in a safe manner and in accordance with all applicable local, state, and federal codes, regulations and/or laws; and in compliance with on-product labeling and this owner's manual instructions.

Make sure that all personnel know how to stop the machine.

# Safety Instructions

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## Owner's Responsibility (Cont'd)

Make sure the oil cooler is set up and installed on the machine correctly before being placed in service. At regular intervals thereafter, the oil cooler should be serviced in accordance with procedures outlined in this owner's manual.



**WARNING:** *The hydraulic system is under high pressure. Make sure all lines and fittings are tight and in good condition. These fluids escaping under high pressure can have sufficient force to penetrate skin and cause serious injury.*



**CAUTION:** *The oil cooler will become hot during operation. Avoid touching or performing any maintenance on the oil cooler until it has had ample time to cool.*

## Safety Rules

**These are general safety considerations. Additional precautions may be necessary to operate your machine in a safe manner. Be certain you are operating your machine in accordance with all safety codes, OSHA rules and regulations, insurance requirements and local, state, and federal laws.**

- Read and observe all warnings decals on the oil cooler before putting into service. Do not attempt to use the oil cooler unless all factory devices and decals are in place. Keep safety decals clean of dirt and grime. Keep all guards, shields and decals in place.
- Do not allow anyone to install the oil cooler until he or she has read the owner's manual and is completely familiar with all safety precautions. Keep the work area clear of all unauthorized personnel.
- Do not allow persons under the influence of alcohol, medications, or other drugs that can impair judgment or cause drowsiness to install or maintain the oil cooler or operate the machine.
- Never attempt to make any adjustments to the oil cooler while the machine is running or the key is in the "ON" position in the machine. Before leaving the operator's position, shut off engine and remove ignition key.
- Become familiar with and know how to operate all safety devices and controls on the machine and oil cooler before attempting to operate. Know how to stop the machine before starting it.
- Do not put the oil cooler into service, or work on the oil cooler until you have carefully read and thoroughly understand the contents of this manual, and the operator's manual for your machine.
- Before inspecting, cleaning, adjusting or servicing any part of the oil cooler, always shut down the machine following the procedure in the operator's manual for your machine. After service has been performed, be sure to restore all guards, shields and covers to their original position.
- Periodically check all guards, shields and structural members. Replace or repair anything that could cause a potential hazard.
- Do not replace components or parts with other than factory-recommended service parts. To do so may decrease the effectiveness of the oil cooler.
- It is the operator's responsibility to be aware of machine and oil cooler operation and work area hazards at all times.
- Operators are responsible to make certain that all guards are in place when operating the machine and the oil cooler.
- Operators are responsible to be aware of safety hazard areas and follow instructions on warning, caution, or danger decals applied to the oil cooler.
- Do not service the oil cooler while the machine is running.
- Do not smoke while installing or servicing the oil cooler, or operating the machine.

## Safety Rules (Cont'd)

### Hydraulic Safety

- The hydraulic system is under high pressure. Make sure all lines and fittings are tight and in good condition. These fluids escaping under high pressure can have sufficient force to penetrate skin and cause serious injury.
- Never check for leaks by using any part of your body to feel for escaping fluid.

	<p><b>WARNING:</b> Contact with high pressure fluids may cause fluid penetration and burn hazards. Fluid that is under pressure can penetrate body tissue. Fluid penetration can cause serious injury and possible death. If fluid is injected into the skin, seek medical attention immediately!</p>
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### California Proposition 65 Warning

	<p><b>WARNING:</b> This product can expose you to Mineral Oil, which is known to the State of California to cause cancer. For more information, go to <a href="http://www.p65warnings.ca.gov">www.p65warnings.ca.gov</a>.</p>
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A decal with this warning statement is adhered to the oil cooler. If the decal should become worn or missing, replace immediately.

### Safety Decal Locations

Check and replace any worn, torn, hard to read or missing decals on your oil cooler.

**NOTE:** This section shows where safety-related decals are applied on the oil cooler. For all machine decals see "Machine Decals and Signs" on page 31.



<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">1</span>		<p><b>WARNING</b></p> <p>Read and understand operator's manual before using this machine.</p> <p>Scan QR code to access manual.</p> <p>Failure to follow operating instructions could result in death or serious injury.</p>	
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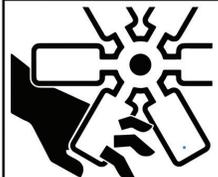
Part No. 209849

<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">2</span>	 <p><b>WARNING:</b></p> <p>This product can expose you to Mineral Oil, which is known to the State of California to cause cancer. For more information, go to <a href="http://www.p65warnings.ca.gov">www.p65warnings.ca.gov</a>.</p>
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Part No. 203264

<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">3</span>	<p><b>WARNING</b></p>  <p><b>Pinch point.</b> Keep hands clear.</p>
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Part No. N23507

<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">4</span>	<p><b>WARNING</b></p>  <p><b>Moving Fan Blades.</b> Keep Hands, Hair And Clothing Clear To Avoid Injury.</p>
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Part No. 209848



## Installation Introduction

The Loftness Universal Oil Cooler consists of:

- Oil Cooler/Protective Box
- Oil Cooler Core
- Dual 14 in. (35.6 cm) Electric Fan
- Fan Controller
- Internal 60 PSI Cold Oil By-Pass Check Valve
- Temp Sensor
- Wire Harness
- Inlet And Outlet Ports
- Slide Out Screen
- Removable Top

Refer to pages 24 through 29 for a complete parts listing.

## Mounting the Oil Cooler

### Choosing a Location for the Oil Cooler



The first step is to determine the best location to physically mount the oil cooler. The cleanest, coolest air available will deliver the best oil cooling results. The oil cooler draws air in from the bottom and blows it out the top.

The oil cooler is approximately 44 in. long x 33-3/4 in. wide x 13-3/4 in. tall (111.8 cm x 85.7 cm x 34.9 cm) and weighs approximately 314 lbs. (142.4 kg). See “Dimensional Drawings” on page 33 for dimensions and specifications.

The skid steer roof is a prime location for the oil cooler. Cool, clean air is available and the cooler is not blocking the operator’s line of sight. It will add approximately 13-3/4 in. (34.9 cm), plus the height of the mount, to the height of the machine. This could be an issue if low clearance is needed.



Behind the operator’s cab or on top of a forestry package are also places to consider.



#### IMPORTANT - DO NOT:

- *block any operator emergency escape routes.*
- *block access to any machine service areas.*
- *interfere with operation of the boom arms.*
- *severely limit the operator’s vision when choosing a location for the oil cooler.*



When positioning the oil cooler, keep in mind that the bottom screen slides forward. Allow clearance when choosing a location for the oil cooler.

# Set-up Instructions

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## Mounting the Oil Cooler (Cont'd)

### Designing a Mounting Bracket

Because there are many skid steer brands and designs, you will need to use some ingenuity to design brackets or some form of secure hold-down device.

	<p><b>IMPORTANT:</b> <i>When designing your brackets avoid drilling holes into or welding onto the roof or cab structure. This could weaken the cab rollover and falling object protection. Drilling holes could also cause water leaks into the cab. Welding directly onto the cab may make the mount removal difficult.</i></p>
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Look for holes, tabs and lugs already on the structure which could be used as mounting points.

If drilling holes can not be avoided, look for tabs, lugs and overhangs which can be modified without affecting the main cab structure.

### Checking Loader Arm Clearance



Raise loader arms slowly and check clearances for cab, cooler and mount.

Lower arms and adjust mounting if necessary. Recheck clearances after making adjustments.

**NOTE:** *If the cab tilts for service, make sure this is still possible with the cooler attached.*

With arms lowered, tighten all mounting hardware to the proper specifications.

## Connecting the Hydraulics

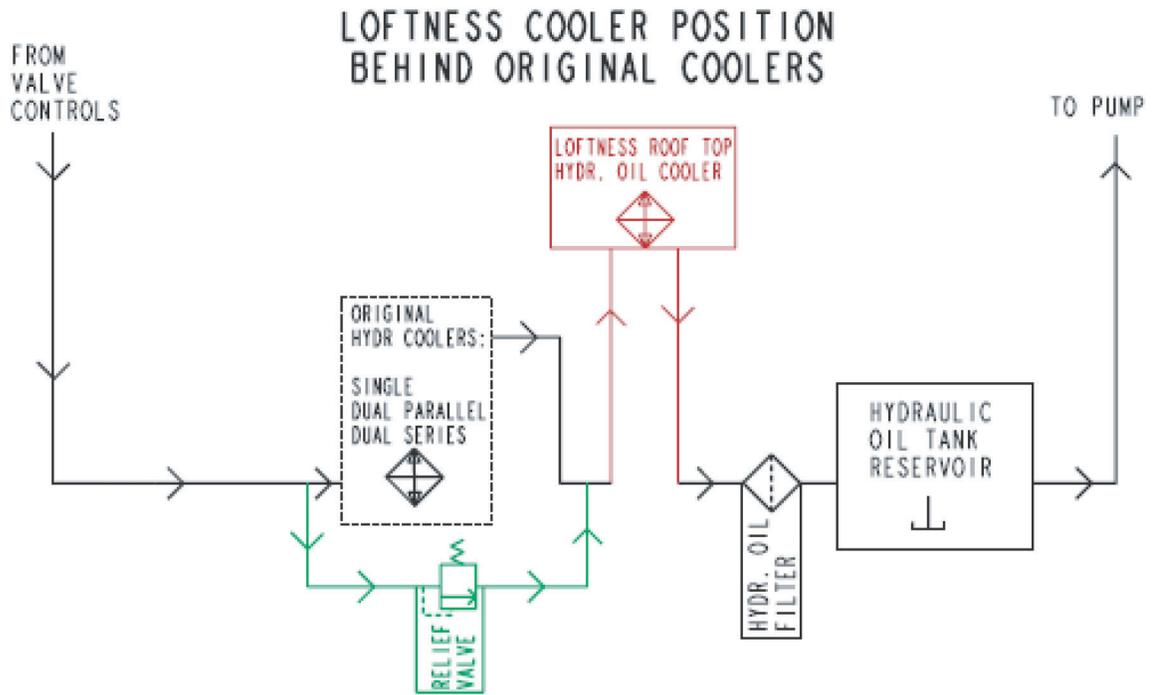
Connect the Loftness Universal Oil Cooler behind the original oil cooler so the hot oil will enter the original oil cooler first and the Loftness Universal Oil Cooler second. This will give the best cooling results for the entire hydraulic system.

Use the schematic on page 15 as a guide when installing your Loftness Universal Oil Cooler.

### Pressure Relief Check Valve

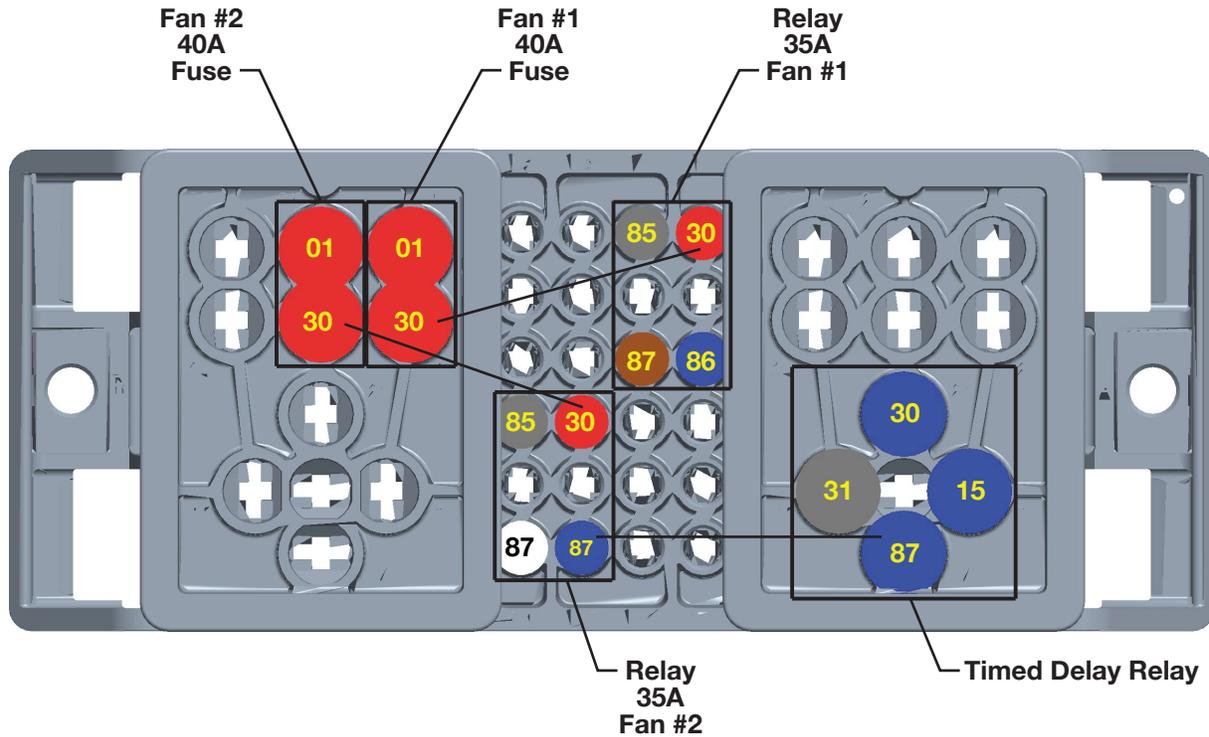
The Loftness Universal Oil Cooler has a pressure relief check valve built in to allow the oil to bypass the cooler if the pressure builds beyond 65 psi.

## Loftness Cooler Position Schematic





## Fan Control Box Configuration



(Viewed from bottom)

01	12V Battery
15	12V Key Power
30	RED 12V Power
30	BLUE 12V Power
31	Battery Ground
85	Battery Ground
86	12V Signal from Temp Switch
87	BROWN 12V to Fan #1
87	WHITE 12V to Fan #2
87	12V Signal from Time Delay Relay

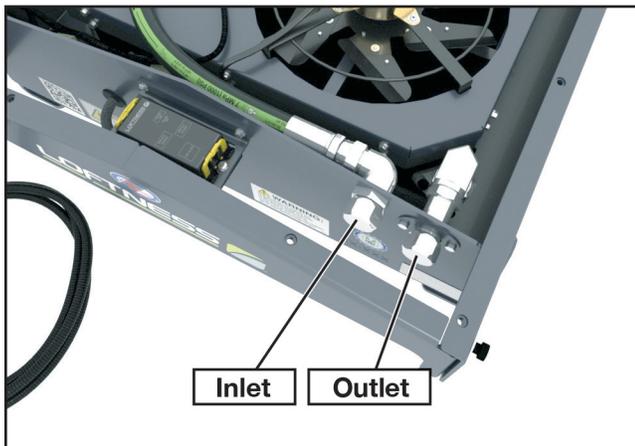
# Set-up Instructions

## Hydraulic Hose Specifications

**NOTE:** Any external hydraulic hoses are not included with the Loftness Universal Oil Cooler and must be acquired separately. Follow the specifications below when purchasing hoses for the oil cooler.

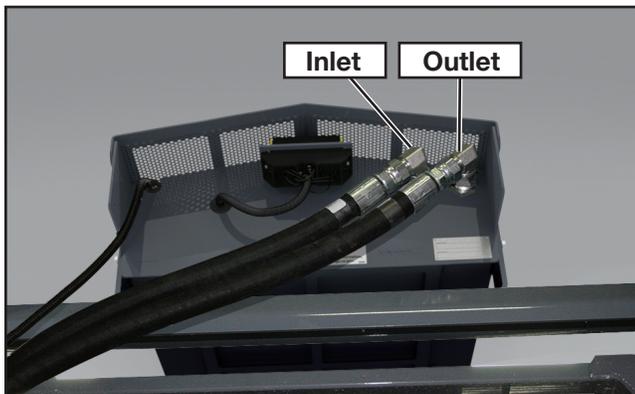
- Hose Inside Diameter: 1.0 inch
- Working Pressure: 800 psi or greater
- Minimum Bend Radius: 6 inches
- Temperature Range: -40°F to +250°F
- Cover: Fiber Braid

## Hydraulic Fitting Specifications



Loftness Inlet Port: JIC Size 16 (1-5/16" Dia.) Male  
Loftness Outlet Port: JIC Size 16 (1-5/16" Dia.) Male

## Connecting the Hydraulic Hoses



Hydraulically connect the roof cooler to the skid steer at the connection point determined earlier.



Route the hoses along one side. Make sure the hoses will not be pinched or kinked. Also make sure the hoses will not rub on sharp edges, hit moving parts (fan, belts), or rest against hot surfaces (exhaust, muffler, etc).

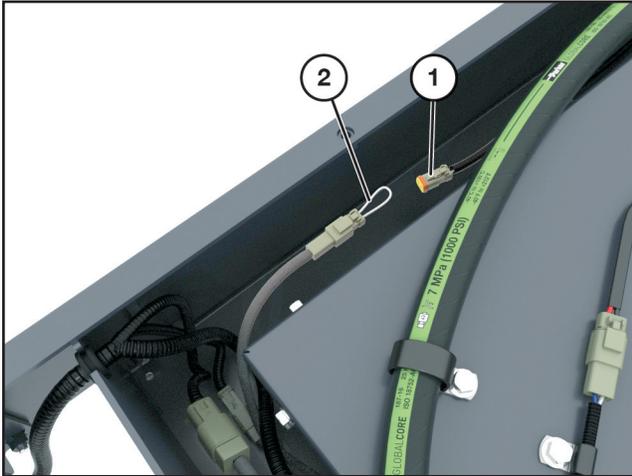


You may need to cut holes in the engine hood or sheet metal as the hoses pass from under the hood up towards the Loftness Universal Oil Cooler. Line the newly cut sheet metal edge with rubber edging.

# Set-up Instructions

## Check and Verify Fan Operation

### To Check Fan



Disconnect the temperature sensor plug (1) on the main harness.

Use a jumper wire or Deutsch plug jumper (2) (dealer-made) to activate fan #1. Fan #2 will activate 25-30 seconds later.

Preset 120° F temperature setting is non-adjustable.

When test is complete, remove the jumper wire and reconnect the temperature sensor plug to the main harness.

## Check Clearances, Hardware & Hydraulic Connections



Raise cab and check that the hoses from the roof cooler do not pinch against the cab or hood structure.

Double check that all hardware is tightened to the proper specifications. Refer to "Torque Specifications" on pages 34 and 35.

Recheck all the hydraulic connections before operation.

Start engine and function loader arms slowly.

Carefully observe for any hydraulic leaks using proper hydraulic techniques.



**WARNING:** Do not use exposed skin to test for hydraulic leaks. High pressure oil can be injected into the skin. If oil is injected into the skin, seek immediate medical attention as serious side effects and death can occur.



**IMPORTANT:** Flying debris can gather on the skid-steer and needs to be cleaned off, especially around the radiator and oil cooler screens, engine compartment and exhaust areas. Periodic cleaning will help prevent the possibility of fire. See "Cleaning The Cooler" on page 21 for cleaning instructions.

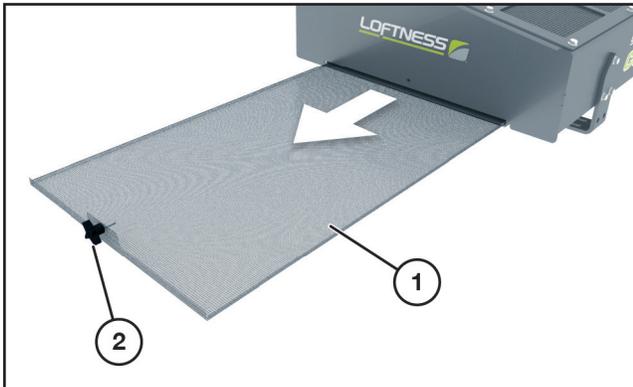


## Cleaning the Cooler



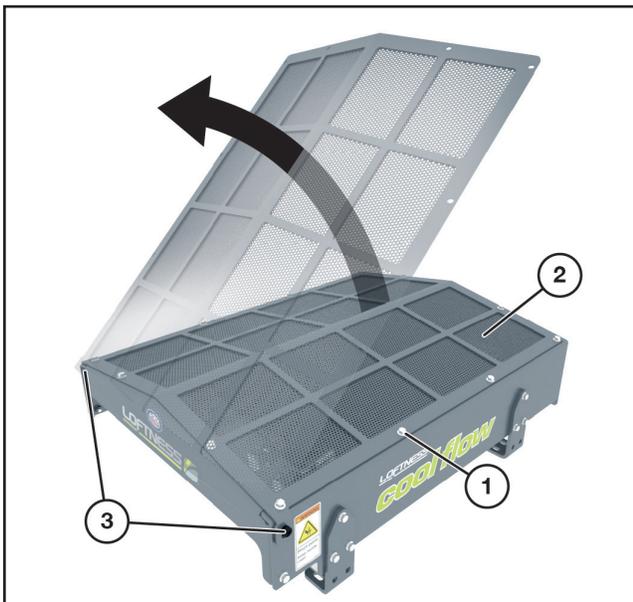
**CAUTION:** Shut down power from the skid loader before cleaning. Failure to do so could result in serious injury.

Use compressed air or a shop vacuum to remove dust and debris from the oil cooler.



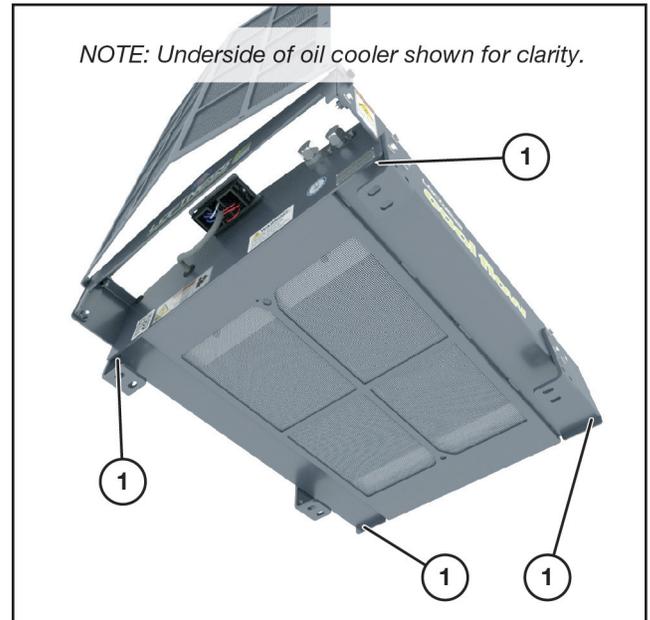
Clean the bottom screen (1) daily. To slide the screen out, loosen the knob (2) until it is free, then pull.

Push the screen back in and tighten the knob when finished cleaning.

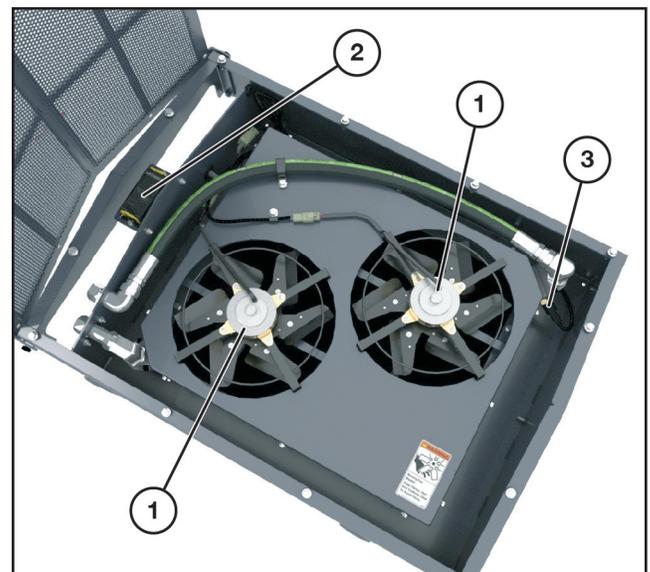


Remove the bolts (1) (twelve total) securing the cover (2) to the cooler frame. Then raise the cover until it rests in the open position. The cover will pivot on the shoulder bolts (3).

NOTE: Underside of oil cooler shown for clarity.



Ensure weep holes (1) located at each corner are clear and free of debris.



Clean the fans (1), fan controller (2), and the temperature sensor (3).

Close the cover and reinstall all hardware when finished cleaning the oil cooler.

# Maintenance

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## Maintenance Schedule

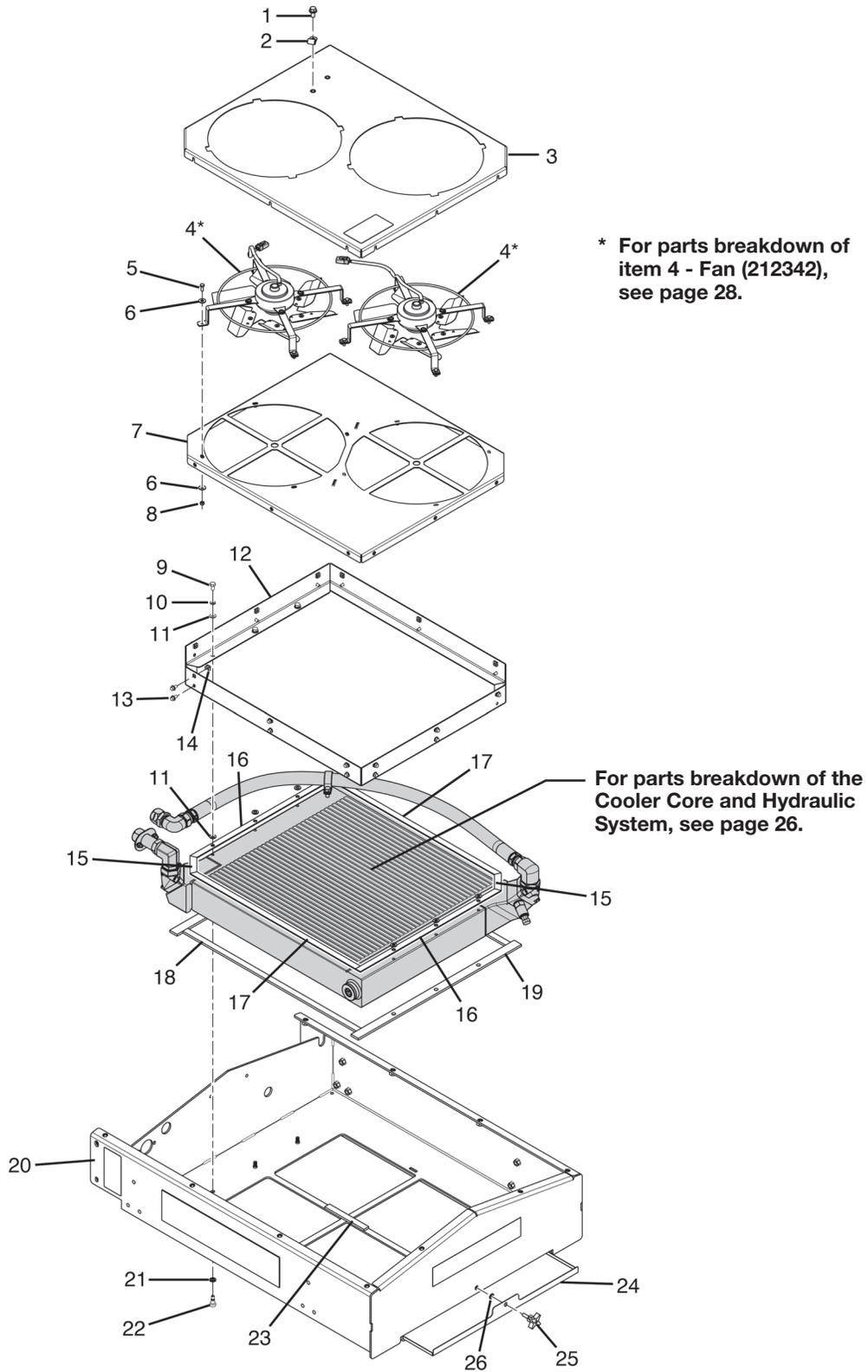
H O U R S	SERVICE POINTS	SERVICE REQUIRED				
		C H E C K	C L E A N	C H A N G E	G R E A S E	A D J U S T
Every 8	Bottom and Top Screen		X			
	Hydraulic Fluid Leaks	X				
	Loose Nuts and Bolts	X				
Every 50	Cooler Fins and Core		X			



## PARTS IDENTIFICATION

# Parts Identification

## Oil Cooler



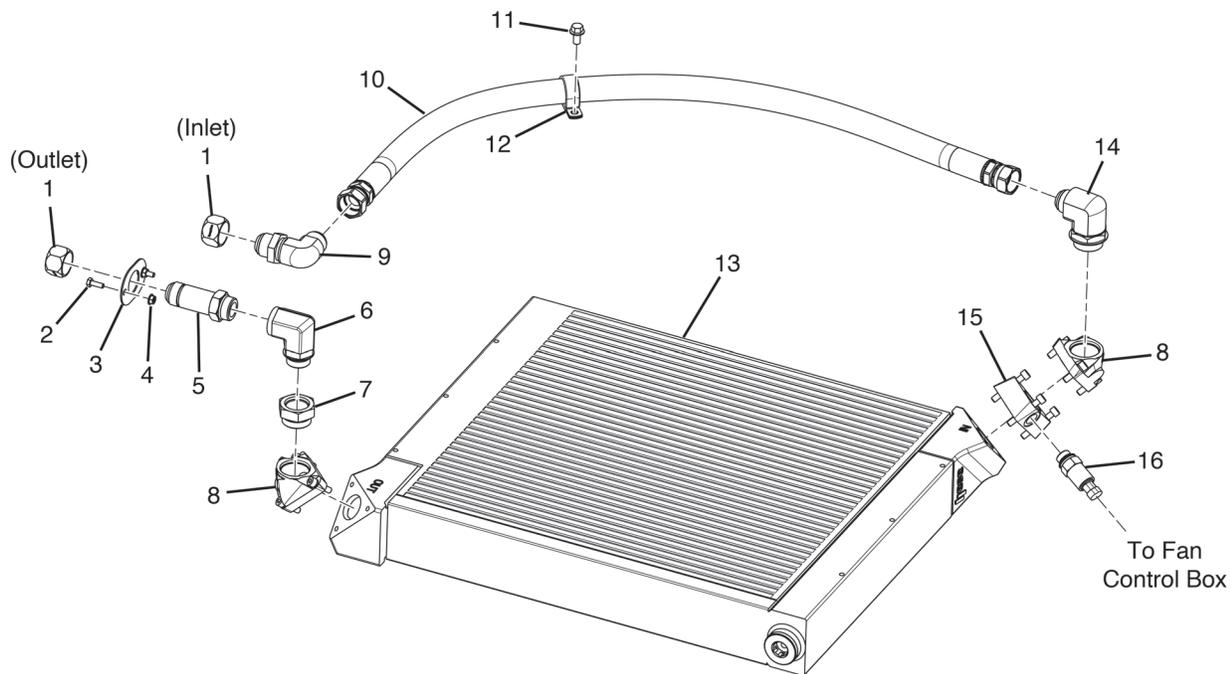
## Parts Identification

### Oil Cooler

#	QTY.	PART #	DESCRIPTION
1	1	N36497	BOLT, 3/8" X 3/4" SER FLG
2	1	209319	CLAMP, 3/8 VIBRATION-DAMP LOOP
3	1	212351	COVER, SHROUD W/DECAL
4	2	212342	FAN, 14 HD ELECTRIC PERMA-COOL
5	8	N105367	BOLT, M6X1.0X16
6	16	3183	WASHER, FLAT 1/4"
7	1	212348	WELD, INNER SHROUD
8	8	4464	NUT, LOCK M6 TOPLOCK
9	6	N19772	BOLT, M8-1.25 X 16MM GR 8.8
10	6	4228	WASHER, 5/16" LOCK
11	12	N28927	WASHER, FLAT 5/16 SAE
12	2	212362	PLATE, SHROUD FRAME
13	24	212357	BOLT, 1/4 X 1/2 SER FLG
14	12	212361	NUT, SNAP 1/4-20 .064-.105 MAT
15	2	212554	GASKET, OIL COOLER ASA A
16	2	212556	GASKET, OIL COOLER ASA C
17	2	212555	GASKET, OIL COOLER ASA C
18	2	212335	GASKET, OIL COOLER
19	2	212334	STRIP, OIL COOLER DAMPENING
20	1	212326	WELDMENT, OIL COOLER FRAME
21	6	N16470	WASHER, 3/8 NORDLOCK
22	6	212350	BOLT, SHOULDER 8MM X 12MM
23	1	206363	STRIP, OIL COOLER NEOPRENE CTR
24	1	212339	SCREEN, OIL COOLER 2 FAN AKG
25	1	N33667	KNOB, 5/16" X 1" FOUR PRONG
26	1	212553	NUT, 5/16 PUSH NUT

# Parts Identification

## Cooler Core; Hydraulics

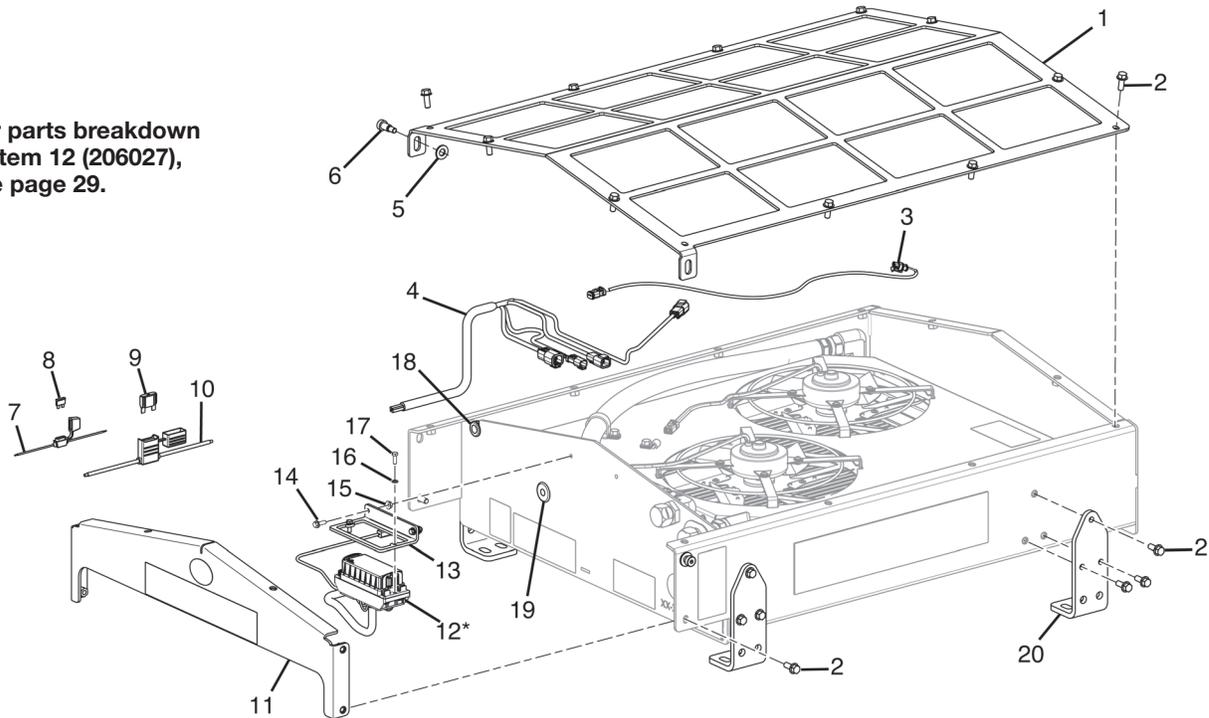


#	QTY.	PART #	DESCRIPTION
1	2	N19329	CAP, 16 FJIC
2	2	4340	BOLT, 1/4" X 3/4" GRADE 5
3	1	212359	PLATE, FITTING RETENTION
4	2	N105230	NUT, LOCK 1/4" SER FLANGE
5	1	N19268	ADAPTER, 16MJIC - 16MOR LONG
6	1	N34028	ELBOW, 90DEG 16MOR -16FOR
7	1	N10174	ADAPTER, 20MOR - 16FOR
8	2	212115	FITTING, ASA COOLER SAE 20
9	1	N157919	ADAPTER, 90 BULKHEAD -16MJIC
10	1	212354	HOSE, 1IN X 46.50IN -16FJIC-16FJIC
11	1	N36497	BOLT, 3/8" X 3/4" SER FLG
12	1	206352	CLAMP, LOOP 1.50
13	1	212118	CORE, ASA OIL COOLER
14	1	N28911	ELBOW, 90DEG 16MJIC -20MOR
15	1	212116	PLATE, ASA COOLER INTERMEDIATE
16	1	212117	SWITCH, ASA COOLER TEMP

# Parts Identification

## Covers; Electrical

\* For parts breakdown of item 12 (206027), see page 29.

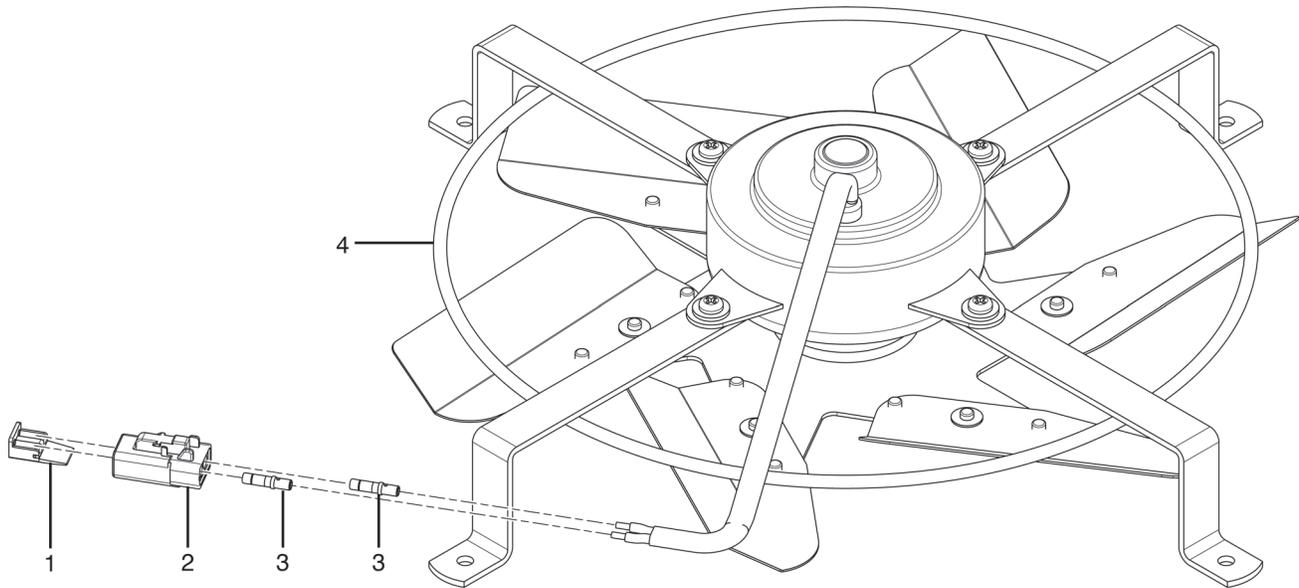


#	QTY.	PART #	DESCRIPTION
1	1	212336	COVER, OIL COOLER TOP 2 FAN
2	26	N26743	BOLT, 3/8" X 1" SER FLG
3	1	210430	HARNESS-JUMPER, TEMP SWITCH
4	1	N68127	HARNESS, OIL COOLER
5	2	4068	WASHER, 1/2" SAE FLAT
6	2	N36690	BOLT, SHOULDER 1/2" X 3/4"
7	1	N49321	HOLDER, IN-LINE 10A 18GA
8	1	N49322	FUSE, 2A, 32V, ATO/ATC, GREY
9	1	N157078	FUSE, MAXI 50A
10	1	N157076	HOLDER, IN-LINE 8 GA FUSE
11	1	212331	ENDPLATE, OIL COOLER W/DECALS
12	1	206027	RELAY FAN CONTROL BOX
13	1	201870	PLATE, OIL COOLER ELECT BOX
14	2	4573	BOLT, 1/4" X 3/4" SER FLANGE
15	2	N105230	NUT, LOCK 1/4" SER FLANGE
16	2	N16468	WASHER, 1/4 NORDLOCK
17	2	201876	BOLT, M6 X 18 MM GR. 8.8
18	1	N19297	GROMMET-RUBBER
19	1	205013	GROMMET, 1/2 ID X 1-1/4 OD
20	4	209284	LEG, OIL COOLER FORMED SM

# Parts Identification

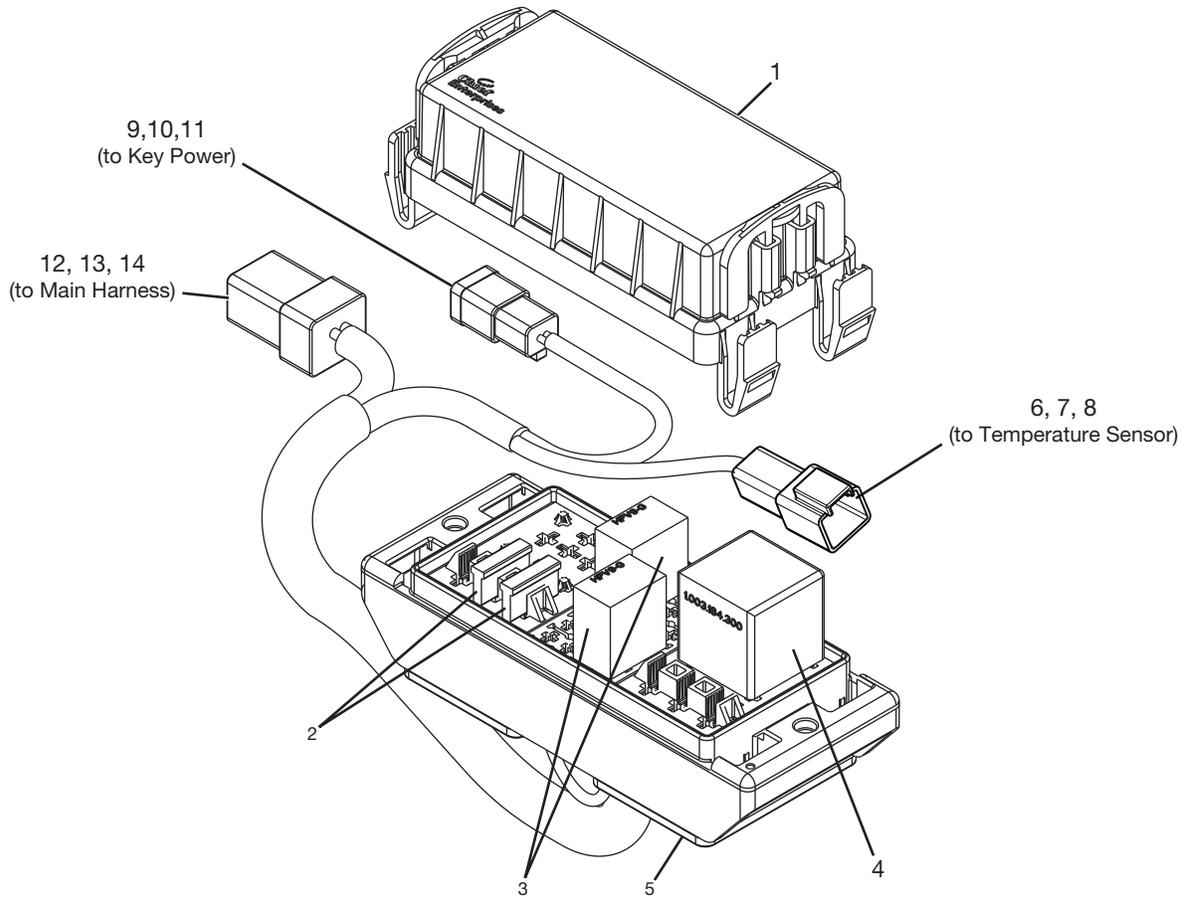
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## Fan, Perma-Cool Cooler with Duetsch Connector (212342)



#	QTY.	PART #	DESCRIPTION
1	1	N68188	LOCK, DEUTSCH WP-2S
2	1	N68172	CONNECTOR, DEUTSCH DTP06-2S
3	2	N68176	CONTACT, 12 SOCKET, 12-14 AWG
4	1	212130	FAN, 14 HD ELECTRIC PERMA-COOL

## Relay Fan Control Box (206027)

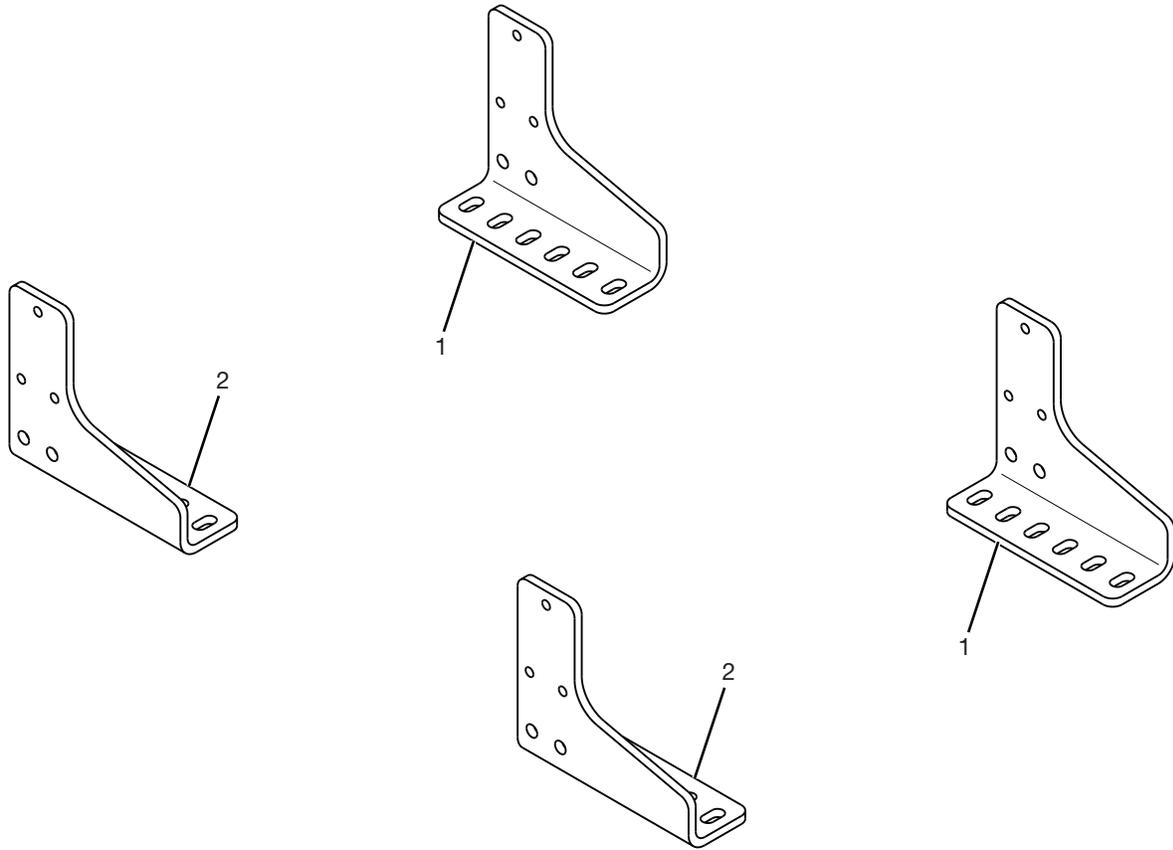


#	QTY.	PART #	DESCRIPTION
1	1	201872	COVER, W/SEAL CPAS & VENT LG
2	2	N68290	FUSE, ATC 40A
3	2	201873	RELAY, 12-ZS-R AUTOMOTIVE
4	1	201874	RELAY, SWITCH ON DELAY TIME
5	1	201871	BASE, FUSION REL X 280 X REL
6	1	N154819	CONNECTOR
7	1	N154815	LOCK
8	2	N108467	CONTACT 2X
9	1	N68180	CONNECTOR
10	1	N68184	LOCK
11	2	N68178	CONTACT 2X
12	1	N68169	CONNECTOR
13	1	N68182	LOCK
14	3	N68176	CONTACT 3X

# Parts Identification

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## Adjustable Leg Kit (206362) - Optional



#	QTY.	PART #	DESCRIPTION
1	2	206360	LEG, OIL COOLER ADJUSTABLE A
2	2	206361	LEG, OIL COOLER ADJUSTABLE B

## Machine Decals and Signs

**NOTE:** All safety related decals are also shown in the Safety Instructions Section along with their location on the oil cooler. See “Safety Decal Locations” on page 10.

Check and replace any worn, torn, hard to read or missing decals on your machine.

Part No. 209849



Part No. 209449



Part No. N13721



Part No. N23507



Part No. 209848



Part No. 4138



Part No. N13517



Part No. N26974



Part No. 203264

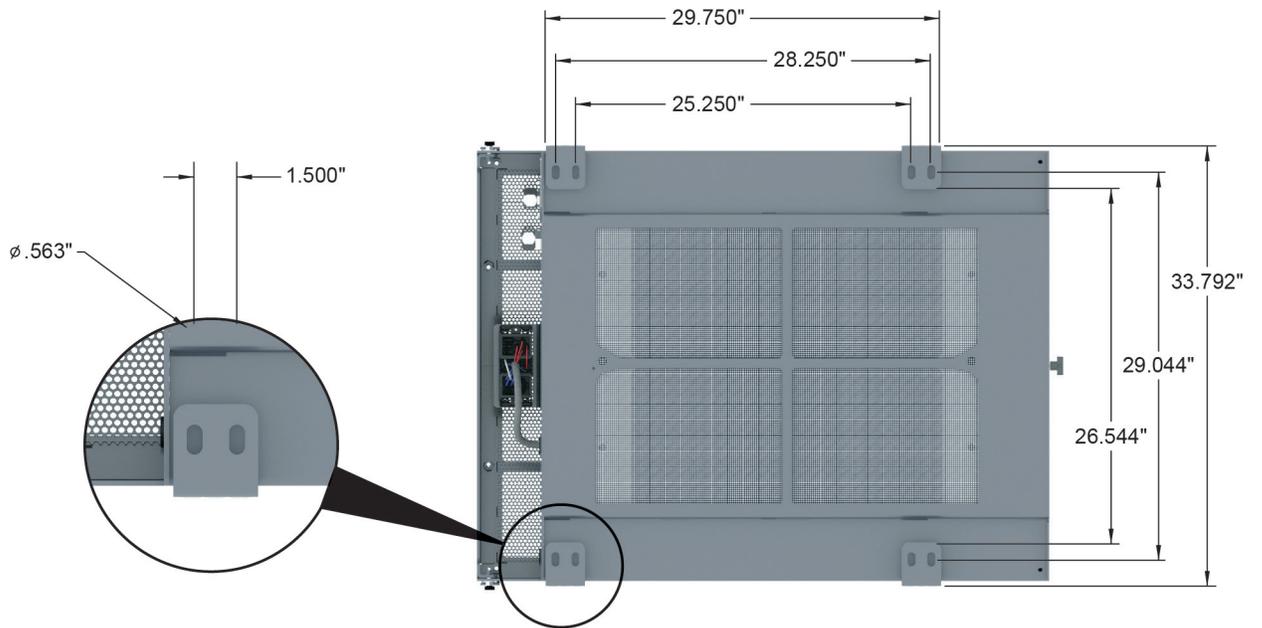
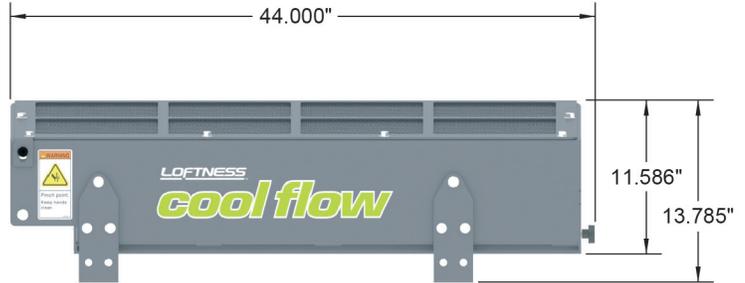


Part No. N49007





Dimensional Drawings



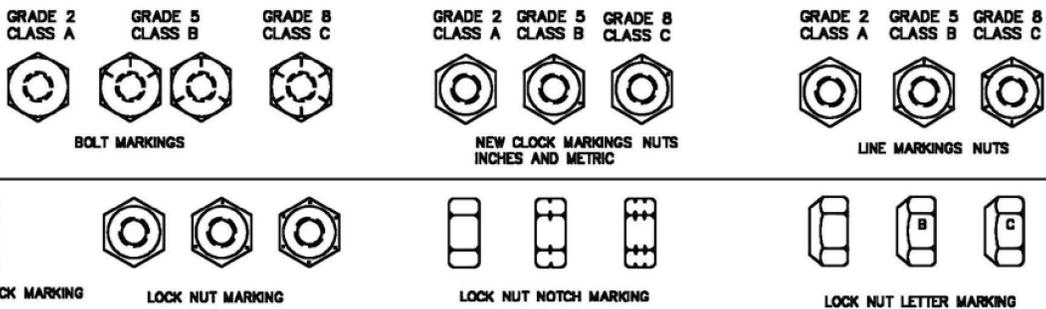
# Appendix

## Torque Specifications

### Inches Hardware and Lock Nuts

**TORQUE CHARTS**  
 Minimum Hardware Tightening Torques  
 Normal Assembly Applications  
 (Standard Hardware and Lock Nuts)

SAE Gr. 2	SAE Grade 5		SAE Grade 8		LOCK NUTS			
	Unplated or Plated Silver	Plated W / ZnCr Gold	Unplated or Plated Silver	Plated W / ZnCr Gold	Unplated or Plated Silver	Plated W / ZnCr Gold	Grade W / Gr. 5 Bolt	Grade W / Gr. 8 Bolt
1/4	55 in.-lb. (6.2 N•m)	72 in.-lb. (8.1 N•m)	86 in.-lb. (9.7 N•m)	112 in.-lb. (12.6 N•m)	121 in.-lb. (13.6 N•m)	157 in.-lb. (17.7 N•m)	61 in.-lb. (6.9 N•m)	86 in.-lb. (9.8 N•m)
5/16	115 in.-lb. (13 N•m)	149 in.-lb. (17 N•m)	178 in.-lb. (20 N•m)	229 in.-lb. (26 N•m)	250 in.-lb. (28 N•m)	324 in.-lb. (37 N•m)	125 in.-lb. (14 N•m)	176 in.-lb. (20 N•m)
3/8	17 ft.-lb. (23 N•m)	22 ft.-lb. (30 N•m)	26 ft.-lb. (35 N•m)	34 ft.-lb. (46 N•m)	37 ft.-lb. (50 N•m)	48 ft.-lb. (65 N•m)	19 ft.-lb. (26 N•m)	26 ft.-lb. (35 N•m)
7/16	27 ft.-lb. (37 N•m)	35 ft.-lb. (47 N•m)	42 ft.-lb. (57 N•m)	54 ft.-lb. (73 N•m)	59 ft.-lb. (80 N•m)	77 ft.-lb. (104 N•m)	30 ft.-lb. (41 N•m)	42 ft.-lb. (57 N•m)
1/2	42 ft.-lb. (57 N•m)	54 ft.-lb. (73 N•m)	64 ft.-lb. (87 N•m)	83 ft.-lb. (113 N•m)	91 ft.-lb. (123 N•m)	117 ft.-lb. (159 N•m)	45 ft.-lb. (61 N•m)	64 ft.-lb. (88 N•m)
9/16	60 ft.-lb. (81 N•m)	77 ft.-lb. (104 N•m)	92 ft.-lb. (125 N•m)	120 ft.-lb. (163 N•m)	130 ft.-lb. (176 N•m)	169 ft.-lb. (229 N•m)	65 ft.-lb. (88 N•m)	92 ft.-lb. (125 N•m)
5/8	83 ft.-lb. (112 N•m)	107 ft.-lb. (145 N•m)	128 ft.-lb. (174 N•m)	165 ft.-lb. (224 N•m)	180 ft.-lb. (244 N•m)	233 ft.-lb. (316 N•m)	90 ft.-lb. (122 N•m)	127 ft.-lb. (172 N•m)
3/4	146 ft.-lb. (198 N•m)	189 ft.-lb. (256 N•m)	226 ft.-lb. (306 N•m)	293 ft.-lb. (397 N•m)	319 ft.-lb. (432 N•m)	413 ft.-lb. (560 N•m)	160 ft.-lb. (217 N•m)	226 ft.-lb. (306 N•m)
7/8	142 ft.-lb. (193 N•m)	183 ft.-lb. (248 N•m)	365 ft.-lb. (495 N•m)	473 ft.-lb. (641 N•m)	515 ft.-lb. (698 N•m)	667 ft.-lb. (904 N•m)	258 ft.-lb. (350 N•m)	364 ft.-lb. (494 N•m)
1	213 ft.-lb. (289 N•m)	275 ft.-lb. (373 N•m)	547 ft.-lb. (742 N•m)	708 ft.-lb. (960 N•m)	773 ft.-lb. (1048 N•m)	1000 ft.-lb. (1356 N•m)	386 ft.-lb. (523 N•m)	545 ft.-lb. (739 N•m)

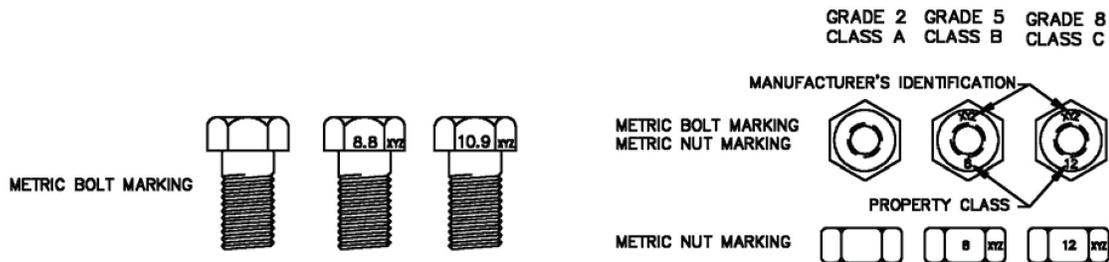


Torque Specifications (Cont'd)

Metric Hardware and Lock Nuts

**TORQUE CHARTS**  
 Minimum Hardware Tightening Torques  
 Normal Assembly Applications  
 (Metric Hardware and Lock Nuts)

Nominal Size	Class 5,8		Class 8,8		Class 10,9		Lock nuts
	Unplated or Plated Silver	Plated W / ZnCr Gold	Unplated or Plated Silver	Plated W / ZnCr Gold	Unplated or Plated Silver	Plated W / ZnCr Gold	Class 8 W / CL. 8,8 Bolt
<b>M4</b>	1.7 N•m (15 in.-lb.)	2.2 N•m (19 in.-lb.)	2.6 N•m (23 in.-lb.)	3.4 N•m (30 in.-lb.)	3.7 N•m (33 in.-lb.)	4.8 N•m (42 in.-lb.)	1.8 N•m (16 in.-lb.)
<b>M6</b>	5.8 N•m (51 in.-lb.)	7.6 N•m (67 in.-lb.)	8.9 N•m (79 in.-lb.)	12 N•m (102 in.-lb.)	13 N•m (115 in.-lb.)	17 N•m (150 in.-lb.)	6.3 N•m (56 in.-lb.)
<b>M8</b>	14 N•m (124 in.-lb.)	18 N•m (159 in.-lb.)	22 N•m (195 in.-lb.)	28 N•m (248 in.-lb.)	31 N•m (274 in.-lb.)	40 N•m (354 in.-lb.)	15 N•m (133 in.-lb.)
<b>M10</b>	28 N•m (21 ft.-lb.)	36 N•m (27 ft.-lb.)	43 N•m (32 ft.-lb.)	56 N•m (41 ft.-lb.)	61 N•m (45 ft.-lb.)	79 N•m (58 ft.-lb.)	30 N•m (22 ft.-lb.)
<b>M12</b>	49 N•m (36 ft.-lb.)	63 N•m (46 ft.-lb.)	75 N•m (55 ft.-lb.)	97 N•m (72 ft.-lb.)	107 N•m (79 ft.-lb.)	138 N•m (102 ft.-lb.)	53 N•m (39 ft.-lb.)
<b>M16</b>	121 N•m (89 ft.-lb.)	158 N•m (117 ft.-lb.)	186 N•m (137 ft.-lb.)	240 N•m (177 ft.-lb.)	266 N•m (196 ft.-lb.)	344 N•m (254 ft.-lb.)	131N•m (97 ft.-lb.)
<b>M20</b>	237 N•m (175 ft.-lb.)	307 N•m (226 ft.-lb.)	375 N•m (277 ft.-lb.)	485 N•m (358 ft.-lb.)	519 N•m (383 ft.-lb.)	671 N•m (495 ft.-lb.)	265 N•m (195 ft.-lb.)
<b>M24</b>	411 N•m (303 ft.-lb.)	531 N•m (392 ft.-lb.)	648 N•m (478 ft.-lb.)	839 N•m (619 ft.-lb.)	897 N•m (662 ft.-lb.)	1160 N•m (855 ft.-lb.)	458 N•m (338 ft.-lb.)





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